INSTRUCTIONS

36" AND 42" MOWER SAFETY CHUTE KITS
Models AH36 and AH42S

The mower safety chute kits are designed to be installed on early 36" and 42" mowers. Installation of the safety chutes will provide a mower that will comply with the thrown objects and probe test of ANSI B71.1-1972 Safety Specifications for Power Lawnmower, Lawn & Garden Tractor, and Lawn Tractors. The AH36 kit may be installed on any 36" mower model 26AH36. The AH42S kit may be installed on any side discharge 42" mower model 26AA42 or 26AH42.

AH36 INSTALLATION

1. Remove the mower from the tractor.
2. Using the template provided, locate and drill two 5/16-inch holes near the right side of the mower deck as shown in Fig. 1.

Fig. 1

3. Lay the foot guard on top of the mower deck so its holes line up with the holes drilled in Step 2. Insert 1/4-20 bolts from the top side and position the V-baffle on the underside of the deck so that these bolts pass through its end holes as shown in Fig. 2. Secure with lockwashers and nuts.

Fig. 2

4. From the underside of the mower deck, and using the V-baffle as a template, drill two more 5/16-inch holes in the deck corresponding to the two open mounting holes in the V-baffle.
5. Insert 1/4-20 bolts from the top side of the deck through the holes drilled in Step 4. Secure with lockwashers and nuts.

AH42S INSTALLATION

1. Remove the mower from the tractor.

2. Remove the original chute from the mower deck by removing the two top bolts and one rear bolt. Retain the hardware for reuse.
3. Insert a 1/4-20 bolt through the rear hole of the new chute, and then through the corresponding holes in the deck and mower baffle. Secure with lockwashers and nuts, but do not tighten. See Fig. 3.

Fig. 3

4. Align the top holes of the chute under the corresponding holes in the edge of the mower deck. Insert 1/4-20 bolts in the holes from the top side of the deck, and secure with lockwashers and nuts. Tighten all bolts.