INSTRUCTIONS

DEALER SET-UP INSTRUCTIONS - E12M MID-MOUNTED ROTARY MOWER

Model AH42

Initial set-up of the AH42 Rotary Mower requires assembly and adjustment as follows:

DISCHARGE FLAP (Rear Discharge Only)

The rear discharge flap is "sandwiched" between the metal strip and the underside of the deck so the flap hangs over the rear discharge opening. Secure with seven screws, nuts and lockwashers with the screws inserted from the top side of the deck.

LIFTING CHAINS

Attach the end links of the 3-link chains to the lifting bracket pins located in the center area of the mower deck. Secure each with a washer and cotter pin. (See Figure 1.)

REAR MOWER ROLLER ASSEMBLY

Assemble the rollers, with a washer between each, onto the shaft and insert the shaft ends into the adjusters.

Attach the adjusters to the mower-deck rear corners and secure each in the third lowest guide-pin hole with a thumbscrew. Thread a locknut on each screw until the nut is flush with the end of the screw. (See Figure 2.)

![Figure 1](image1.png)

![Figure 2](image2.png)
MOUNTING INSTRUCTIONS

To facilitate attachment, follow the MOWER ATTACHMENT instructions given in the Owner’s Instruction Manual, GEH-3971, making sure the steps are followed in sequence once the mower is in place under the tractor:

1. Lower tractor lift.
2. Attach lifting chains.
3. Attach rear suspension arms.
4. Raise mower with tractor lift.
5. Attach front suspension arms.

NOTE: In the raised position the mower deck can be swung into position to allow attachment of front suspension arms.

6. Adjust tire inflation to 12-15 psi in the front tires and 8-10 psi in the rear tires.

NOTE: The mower can be checked for levelness with a level or by laying a straight edge along each side on a flat area of the deck. Measure the distance from the ground to the straight edge. This distance must be the same at all four corners.

CAUTION: To keep the power cord clear of the front wheel (See Figure 3.), clip the hanger wire on the power cord five inches from the plug, so the hooked end of the hanger wire can hang on the top edge of the left side panel.

7. Drive tractor to a level, hard-surface area and fully lower mower. Check carefully to determine if the deck is level from front-to-back as well as from side-to-side. If front-to-back adjustment is necessary, adjust the front suspension arms.

Figure 3